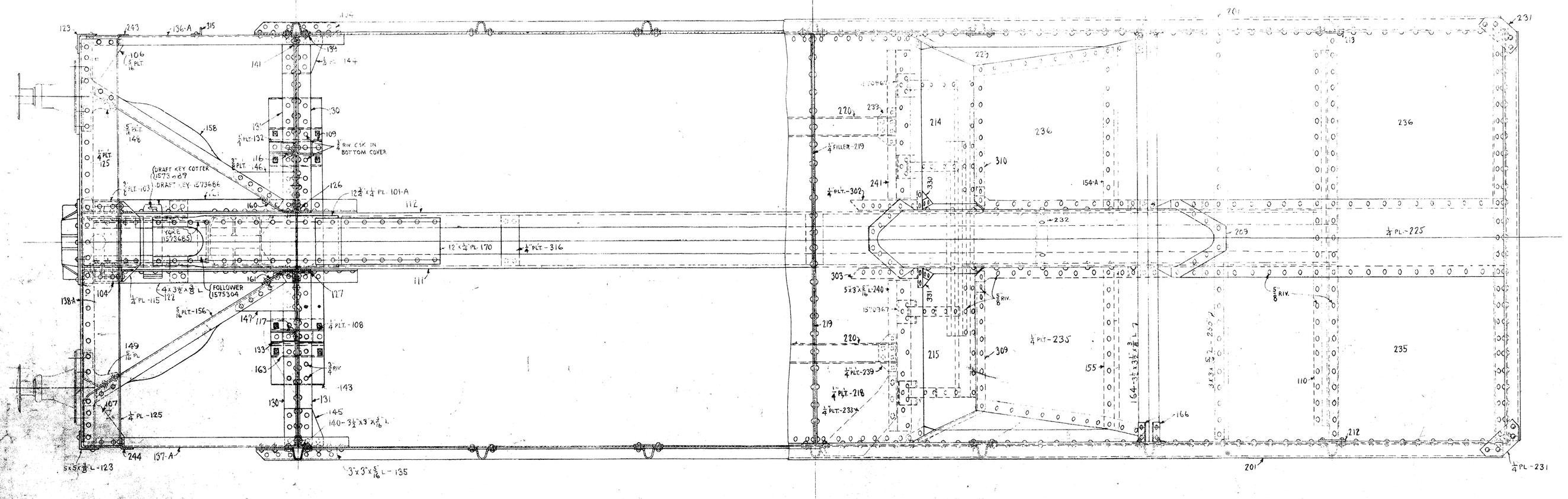
THREADS ON BOLTS TO BE WHITWORTH. SIDE BEARING, BRAKE CYL. TRIPLE VALVE BRACKET AND DOOR MECHANISM BOLTS TO HAVE ONE STANDARD NUT AND ONE GRIP NUT. OTHER BOLTS HAVE ONE STANDARD NUT WITH ENDS RIVETED OVER NUT.
ALL CASTINGS HAVE CORED HOLES.
HOLES FOR BUFFERS PUNCHED $\frac{1}{16}$" AS PER S.A.R.'S. DIAGRAM "2" BUFFERS AND THEIR BOLTS NOT FURNISHED.
FOUR CARD CASES TO BE APPLIED AS INDICATED.
HEIGHT DIMENSIONS ABOVE RAIL ARE FOR LOADED CARS WITH SPRINGS COMPRESSED ONE INCH.
BRAKE APPLICATION AS PER DWG. 6575298
CONSTRUCTIONAL RIVET HOLES TO BE PUNCHED THE NOMINAL DIA. OF RIVET AND REAMED TO SIZE AT ASSEMBLY. OTHER RIVET HOLES PUNCHED $\frac{1}{16}$" LARGER THAN RIVET.


GRAFT KEY COTTER 1573-069
GRAFT KEY 1573484
FOLLOWER 1575356
1/4" RIV. CSK. IN BOTTOM COVER
FILLER 219
FILLER 256
FILLER 238
FILLER 138
1/4 PL-225
1/4 PL-231
1/4 PL-125
1/4 PL-123
3"x3"x3/8" L-135
1/4 PL-235
1/4 PL-218
1/4 PL-214
1/4 PL-216
1/4 PL-215
1/4 PL-217
1/4 PL-226
1/4 PL-203
1/4 PL-204
1/4 PL-205
1/4 PL-209
1/4 PL-232
1/4 PL-224
1/4 PL-223
1/4 PL-221
1/4 PL-242
1/4 PL-233
1/4 PL-206
1/4 PL-316
1/4 PL-170
1/4 PL-101-A
1/4 PL-108
1/4 PL-115
1/4 PL-156
1/4 PL-162
1/4 PL-166
1/4 PL-165
1/4 PL-239
1/4 PL-302
1/4 PL-314
1/4 PL-316
1/4 PL-313
1/4 PL-307
1/4 PL-309
1/4 PL-310
1/4 PL-311
1/4 PL-312
1/4 PL-313
1/4 PL-314
1/4 PL-315
1/4 PL-307
1/4 PL-308