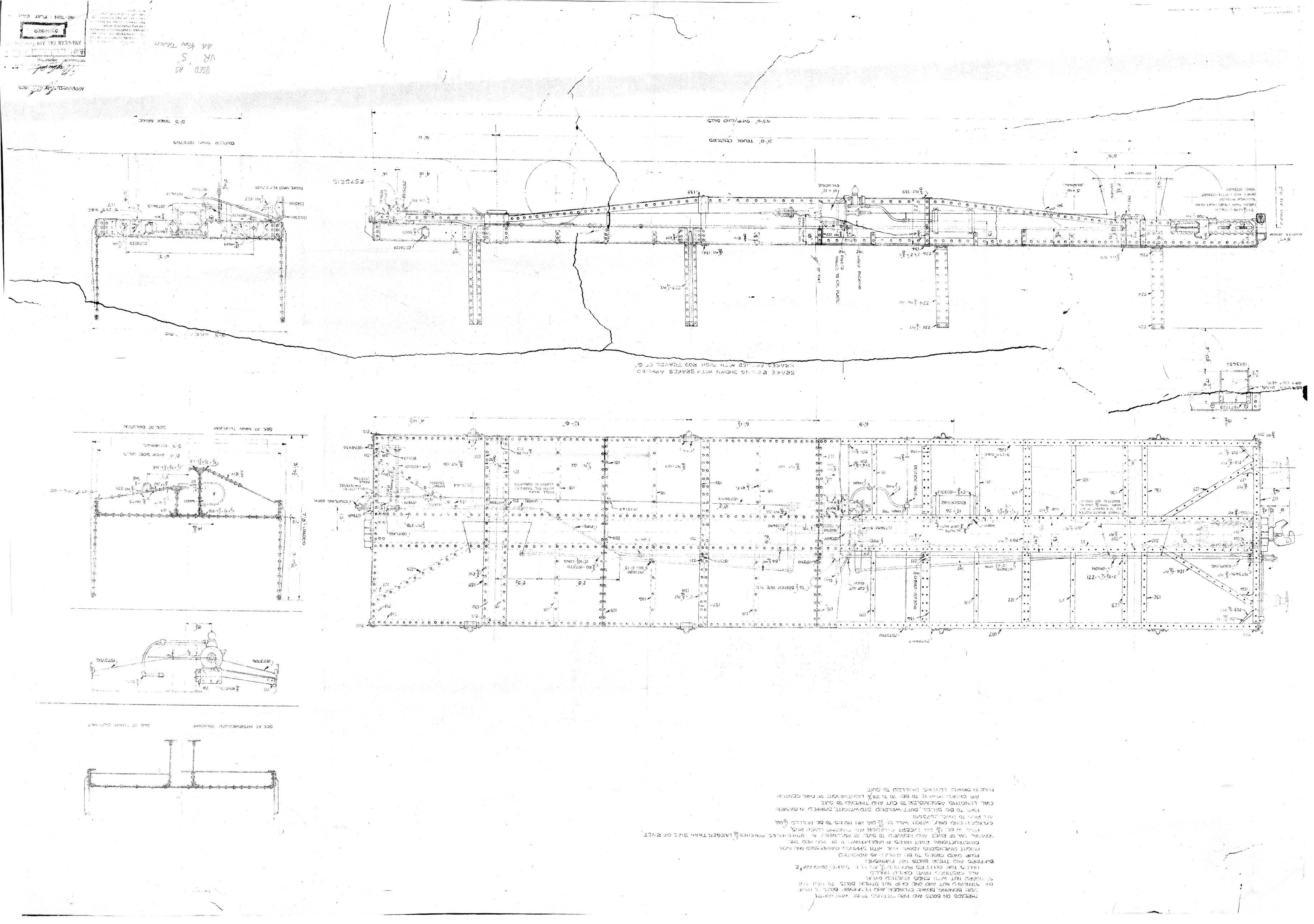

THREADS ON BOLTS AND PIPE FITTINGS TO BE WHITWORTH
SIDE BEARING, BRAKE CYLINDER, AND RESERVOIR BOLTS TO HAVE ONE STANDARD NUT AND ONE GRIP NUT OTHER BOLTS TO HAVE ONE STANDARD NUT WITH ENDS RIVETED OVER
ALL CASTINGS HAVE CORED HOLES
HOLES FOR DOWELS PUNCHED 1/16 AS PER S.A.R.C. DIAGRAM #2
BUFFERS AND THEIR BOLTS NOT FURNISHED
FOOR CARD CASES TO BE APPLIED AS INDICATED
HEIGHT DIMENSIONS ABOVE RAIL WITH SPRINGS COMPRESSED ONE INCH
CONSTRUCTIONAL RIVET HOLES IN UNDERFRAME TO BE REAMED THE NOMINAL DIA. OF RIVET AND REAMED TO SIZE AT ASSEMBLY A. OTHER HOLES PUNCHED 1/16 LARGER THAN SIZE OF RIVET
PINS TO BE 1 3/8 DIA EXCEPT CYLINDER AND TRAILING LINER PINS, CYLINDER END ONLY, WHICH WILL BE 1 1/2 DIA. PIN HOLES TO BE DRILLED 1/16 DIA. ALL PINS TO DWG. 257369L
PIPE TO BE STEEL, BUTT-WELDED STDWEIGHT, SHIPPED IN COMMERCIAL LENGTHS, ASSEMBLER TO CUT AND THREAD TO SUIT.
AIR BRAKE POWER TO BE 70 TO 75% LIGHTWEIGHT OF CAR, CENTER HOLE IN BRAKE LEVERS DRILLED TO SUIT
SEC AT INTERMEDIATE TRANSOM
SEC AT FLOOR SUPPORT
SEC AT MAIN TRANSOM
SEC AT BOLSTER
BRAKE RIGGING SHOWN WITH BRAKES APPLIED
BRAKES APPLIED WITH PUSH ROD TRAVEL OF 6"
COUPLER SHANK 1573749
5'-3" TRACK GAUGE
31'-0" TRUCK CENTERS
43'-0" OVER END SILLS
2575215