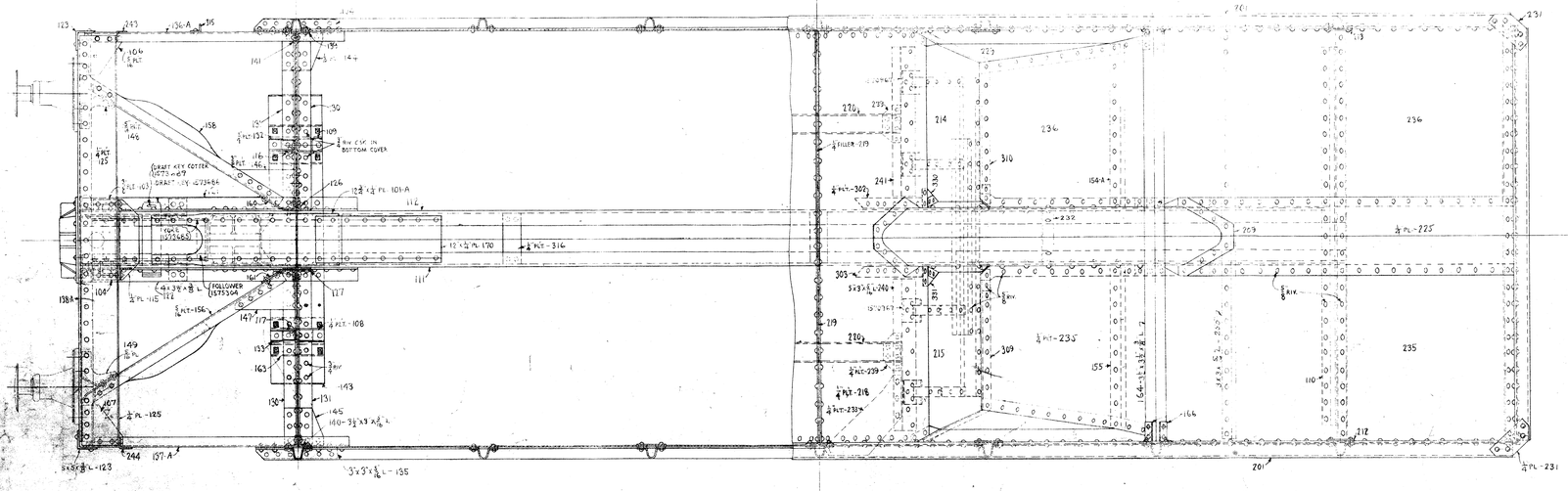
THREADS ON BOLTS TO BE WHITWORTH. SIDE BEARING, BRAKE CYL. TRIPLE VALVE BRACKET AND DOOR MECHANISM BOLTS TO HAVE ONE STANDARD NUT AND ONE GRIP NUT. OTHER BOLTS HAVE ONE STANDARD NUT WITH ENDS RIVETED OVER NUT.
ALL CASTINGS HAVE CORED HOLES.
HOLES FOR BUFFERS PUNCHED 1/16" AS PER S.A.P.Y.S. DIAGRAM "B". BUFFERS AND THEIR BOLTS NOT FURNISHED.
FOUR CARD CASES TO BE APPLIED AS INDICATED.
HEIGHT DIMENSIONS ABOVE RAIL ARE FOR LOADED CARS WITH SPRINGS COMPRESSED ONE INCH.
BRAKE APPLICATION AS PER DWG 6575296
CONSTRUCTIONAL RIVET HOLES TO BE PUNCHED THE NOMINAL DIA. OF RIVET AND REAMED TO SIZE AT ASSEMBLY. OTHER RIVET HOLES PUNCHED 1/16" LARGER THAN RIVET.


5x3½x⅜ L-123
3x3½x⅜ L-135
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¼ PLT-161
¼ FILLER-219
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¼ PL-222
¼ PL-230
¼ PL-118
¼ PLT-250
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¼ PL-112
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¼ FILLER-238
¼ FILLER-256
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¼ PL-209
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